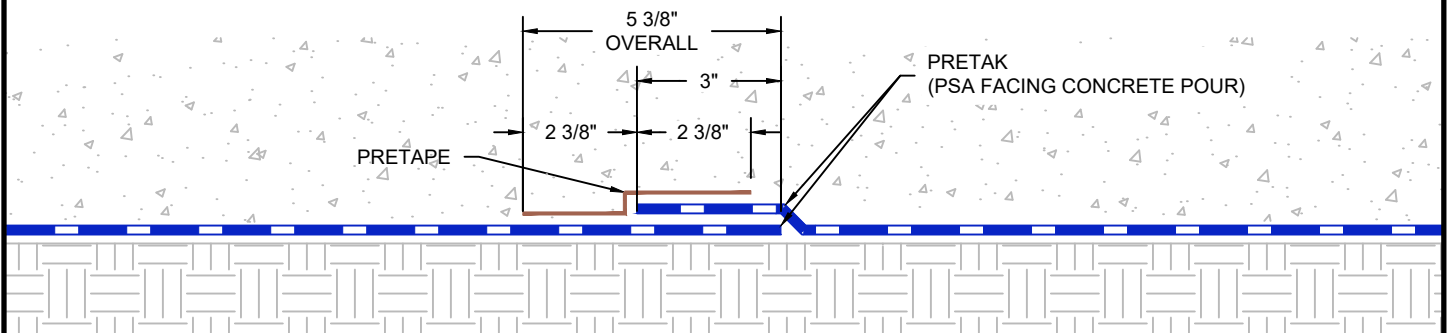


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NON-FACTORY SANDWICH SEAM

APPLICATION NOTES: SANDWICH NON-FACTORY SEAM

- 1) APPLY PRETAPE D TO LOCATION OF OVERLAP SEAM
- 2) LINE UP TOP LAYER OF PRETAK TO BOTTOM SHEET (MIN 3")
- 3) REMOVE RELEASE LINER COVERING ADHESIVE ON PRETAPE D AND ADHERE SHEETS TOGETHER
- 4) ROLL STEEL ROLLER OVER TOP SHEET SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 5) VERIFY SEAM IS COMPLETELY BONDED
- 6) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE

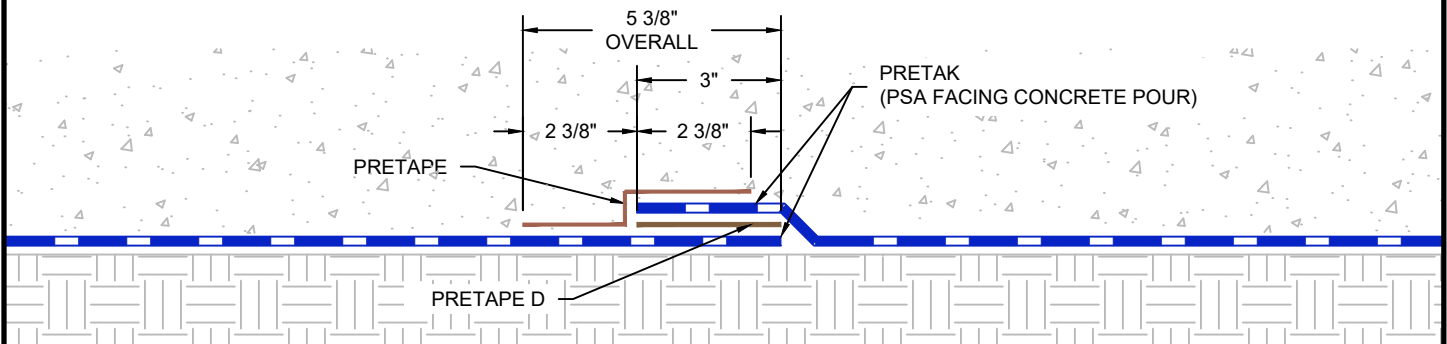


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NON-FACTORY POSITIVE SIDE LAP SEAM

APPLICATION NOTES: POSITIVE LAP SEAM

- 1) LINE UP TOP LAYER OF PRETAK TO BOTTOM SHEET (MIN 3")
- 2) REMOVE PRETAPE RELEASE LINER COVERING ADHESIVE
- 3) POSITION PRETAPE EVENLY CENTERED OVER CENTER OF SEAM AND ROLL OUT ONTO SEAM
- 4) ROLL STEEL ROLLER OVER TOP SHEET SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 5) VERIFY SEAM IS COMPLETELY BONDED
- 6) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE





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NON-FACTORY REINFORCED SEAM

* REINFORCED SEAM REQUIRED FOR SHOTCRETE APPLICATIONS AND HYDROSTATIC WATER TABLE CONDITIONS

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NON-FACTORY LAP SEAMS

	SYSTEM NAME	DRAWING NUMBER	
	PRETAK	51.110.7.2	
	DRAFTER	DATE	
	RJT	05/26/2020	

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