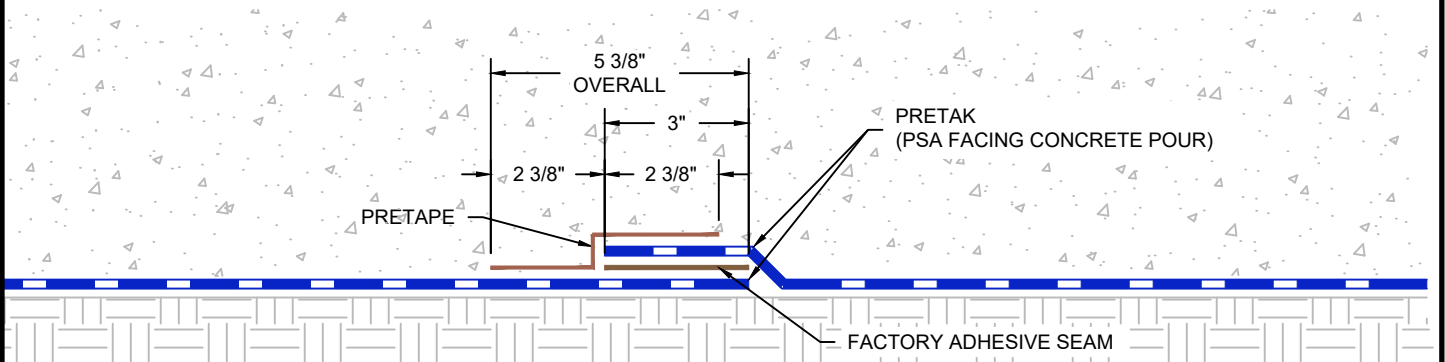


**A** FACTORY SANDWICH SEAM

APPLICATION NOTES: SANDWICH FACTORY SEAM

- 1) LINE UP TOP LAYER OF PRETAK TO BOTTOM SHEET FACTORY SEAM LINE
- 2) REMOVE RELEASE LINER COVERING ADHESIVE EDGE ON BOTTOM OF SHEET
- 3) ROLL STEEL ROLLER OVER TOP SHEET SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 4) VERIFY SEAM IS COMPLETELY BONDED
- 5) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE



**B** REINFORCED SEAM



\* REINFORCED SEAM REQUIRED FOR SHOTCRETE APPLICATIONS AND HYDROSTATIC WATER TABLE CONDITIONS

APPLICATION NOTES: REINFORCED FACTORY SEAM

- 1) APPLY FACTORY SANDWICH SEAM
- 2) REMOVE RELEASE LINER COVERING PSA EDGE ON BOTTOM AND TOP OF SHEET
- 3) REMOVE PRETAPE RELEASE LINER COVERING ADHESIVE
- 4) POSITION PRETAPE EVENLY CENTERED OVER CENTER OF SEAM AND ROLL OUT ONTO SEAM
- 5) ROLL STEEL ROLLER OVER TOP SHEET SEAM SEVERAL TIMES WHILE APPLYING SIGNIFICANT PRESSURE
- 6) VERIFY SEAM IS COMPLETELY BONDED
- 7) REPAIR ANY FISHMOUTHS OR POOR SEAM BONDS WITH PRETAPE

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**FACTORY LAP SEAMS**

	SYSTEM NAME	DRAWING NUMBER	
	PRETAK	51.110.7.1	
	DRAFTER	DATE	
	RJT	05/26/2020	

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